Zinnersatzspachtel

product information

AP-Merit Zinnersatzspachtel is a high-quality 2-component polyester resin-based filler with lamellar pigmentation, with adhesion to iron, steel, aluminum, zinc, GRP and wood.
AP-Merit Zinnersatzspachtel is easy to fill, can be sanded well and with low dust after a short drying time, and has high adhesive and flexural strength. Processing on vertical surfaces is possible without any problems. Good resistance to gasoline, diesel and diluted acids. Can also be used as an alluvial tin substitute.

Color	silver
Mixing ratio	100 gr. putty + 2-3 gr. hardener
Hardener	BPO hardener tube (red, blue or white)
Pot life	4 -6 minutes
Drying time	sandable
Objecttemp. 20°C Objecttemp. 60°C	20 minutes 10 minutes
	dry, P150 - P360
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VOC- Regulation	EU limit value for this product (category B/b): 250 g/l This product contains max. 50 g/l of VOC.

Notes:

Processing:
The substrate must be clean, dry and free of grease. Sand surfaces. Remove uncured old coatings or primers. Do not apply on thermoplastic or acidic products (reaction primers). Mix filler material and hardener well. Do not use more than 3 % hardener! Clean and degrease the entire surface to be painted with AP-Merit 7539 Silicone Remover before each work step. Remove metallic rust from damaged areas and dry sand with P 80 / P 150 abrasive paper. After drying, dry sand with grit paper P 150 / P 240. Before applying the filler, sand the entire surface with dry grit paper P 240 / P 360 matt.
Isolate with 2K fillers before recoating.

Processing conditions: From + 15°C

Storage: Store in dry and frost-free conditions. Can be stored for at least 1 year in sealed original containers.

Over-curing may lead to discoloration of the top coat!