



1K Plastic Primer

product information

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AP-Merit 1K Plastic Primer is a universal adhesion promoter for all common plastics. The product produces greatly improved adhesion when working in the bonding and painting area. AP-Merit 1K Plastic Primer stands out due to its fast drying,

Color	transparent-silver
Dilution	Ready to spray
Drying Times	Object temperature 20°C
Dust dry	5-10 min.
Re-coatable	10 min.
Processing air/flow cup	Spray nozzle 1.0-1.2 mm Spray pressure 1.6-2.0 bar
Spray application	Apply a thin layer Layer thickness approx. 3-5 µm
VOC- Regulation	2004/42/IIB(c)(540)<540

Notes:

Adhesion promoter for all common plastics (EP laminate, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft).

In addition, there is a strong improvement in the adhesion of paints and adhesives to these surfaces: ABS, PVC, GRP, PTFE, PP, EE, carbon, Plexiglas, polyester, PU.

Pretreatment:

The surface must be clean, dry and free of grease. If necessary, the surface can be lightly sanded with P600. Pre-cleaning with AP-Merit silicone remover is recommended.

After drying, it can be overpainted with all paint systems.

Processing conditions: From +15 °C and up to 80 % relative humidity.
Ensure sufficient supply and exhaust air.

Storage: Can be stored well closed in cool, dry rooms for 2 years.

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