



2K HS-Füller 7520

product information







29.01.2024 V2

AP-Merit 2K HS-Füller 7520 is a 2K HS filling primer with a mixing ratio of 4:1 by volume. Easy to sand, very high filling power and has active corrosion protection. Can be used directly on steel, iron, aluminium and galvanized substrates.




Features

Colour:	grey, white or black
Mixing ratio:	4 paint : 1 Hardener by volume + 10-20% addition of acrylic thinner
Hardener:	AP-Merit HS-Hardener 7520 standard or fast
Thinner:	AP-Merit Acryl Thinner 7538




Verarbeitung

	Nozzle: 1,6-1,8 mm Pressure: 1,6-2,0 bar		Nozzle: 1,6-1,8 mm Pressure: 1,6-2,0 bar
	2-3 spray passes		1. Layer: 5-10 min. 2. Layer: 5-10 min. 3. Layer: 10-15 min.
	140 – 210µm		25 – 30 s 4 mm DIN




Trocknung

	AP-Merit HS-Hardener 7520 fast: 3-4 hours sandable	AP-Merit HS-Hardener 7520 standard: 5 hours sandable
	AP-Merit HS-Hardener 7520 fast: 30 min. sandable	AP-Merit HS-Hardener 7520 standard: 40 min. sandable
	Shortwave: 8 min.	mediumwave: 10 – 15 min.

Weiterverarbeitung

	dry P500-P600
	dry P320-P500
	After drying, AP-Merit HS-Füller 7520 can be painted over with all paint systems

Hinweise

	<ul style="list-style-type: none">- The surface must be cleaned, dried, degreased and matted- Processing temperature: from + 18°C
	Store in a dry and frost-free place. Can be stored for at least 12 months in the sealed original container.
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<small>This data sheet is for information purposes only! To the best of our knowledge, the information corresponds to the state of the art and is based on many years of experience in the manufacture of our products. However, the information is non-binding and without guarantee.</small>	

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